

TEST REPORT

Company: Huffermen, Inc.
 Recipient: Eric Miller
 Recipient Email: eric@huffermen.com
 cc to Email: -

Test Report # 15H-01305
 Date of Issue: April 10, 2015
 Pages: Page 1 of 17
 Date Received: March 25, 2015

SAMPLE INFORMATION:

Description:	BC16	Purchase Order Number:	-
Assortment:	-	Toy Co./Agency:	-
Product ID:	BC16	Country of Origin:	-
Factory/Supplier/Vendor:	-	Labeled Age Grade:	-
Country of Distribution:	-	Requested Age Grade:	3+
Quantity Submitted:	3 pcs per style	Tested Age Grade:	Over 3 years of age
Testing Period:	03/31/2015 – 04/10/2015		

OVERALL RESULT:

PASS

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 101, Total Lead in Substrate Materials
PASS	CPSIA Section 108, Phthalates – Mouthable (DBP, BBP, DEHP, DnOP, DINP, DIDP)
PASS	FDA 21 CFR 177.1210, Closures with Sealing Gaskets for Food Containers [#]
PASS	FDA 21 CFR 177.1520, Polypropylene Copolymers
PASS	FDA 21 CFR 177.1520, Polyethylene
PASS	16 CFR 1500, Federal Hazardous Substances Act (FHSA), Mechanical Hazards
PASS	16 CFR 1500.3(c)(6)(vi), Flammability of Solids

ANSECO GROUP (HK) LIMITED



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 Assistant Manager, Physical Laboratory

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DETAILED RESULTS:

CPSIA Section 101, Total Lead in Substrate Materials

Analysis performed by Inductively Coupled Plasma-Optical Emission Spectrometry to determine compliance with the above referenced regulation.

[Referenced Test Method: CPSC-CH-E1001-08.2 (Metal) and/or CPSC-CH-E1002-08.2 (Non-Metal)]

Specimen No.	1+2+3	4+5+6	7+8+9	10+11	12+13+14	Limit
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Total (ppm)
Total Pb	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	15+16+17	18+19+20	21+22+23	24+25+26	27+28	Limit
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Total (ppm)
Total Pb	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

Pb = Lead

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

CPSIA Section 108, Phthalates – Mouthable (DBP, BBP, DEHP, DnOP, DINP, DIDP)

Analysis performed by Gas Chromatography/Mass Spectrometry to determine compliance with the above referenced regulation. [Referenced Test Method: CPSC-CH-C1001-09.3]

Specimen No.	1+2+3	4+5+6	7+8+9	10+11	12+13+14	Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
DBP	ND	ND	ND	ND	ND	1000
BBP	ND	ND	ND	ND	ND	1000
DEHP	ND	ND	ND	ND	ND	1000
DnOP	ND	ND	ND	ND	ND	1000
DINP	ND	ND	ND	ND	ND	1000
DIDP	ND	ND	ND	ND	ND	1000
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	15+16+17	18+19+20	21+22+23	24+25+26	27+28	Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
DBP	ND	ND	ND	ND	ND	1000
BBP	ND	ND	ND	ND	ND	1000
DEHP	ND	ND	ND	ND	ND	1000
DnOP	ND	ND	ND	ND	ND	1000
DINP	ND	ND	ND	ND	ND	1000
DIDP	ND	ND	ND	ND	ND	1000
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

DBP = Dibutyl phthalate; BBP = Benzyl butyl phthalate; DEHP = Di-(2-ethylhexyl) phthalate
 DnOP = Di-n-octyl phthalate; DINP = Diisononyl phthalate; DIDP = Diisodecyl phthalate
 ppm (Parts per million) = mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)
 LT = Less than
 ND = Not detected (Reporting Limit = 120ppm)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

FDA 21 CFR 177.1210, Closures with Sealing Gaskets for Food Containers

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1210#]

Specimen No.			12	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (ppm)	Fill boiling	70mins	ND	10	50
Conclusion			PASS		

Specimen No.			13	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (ppm)	Fill boiling	70mins	ND	10	50
Conclusion			PASS		

Specimen No.			14	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (ppm)	Fill boiling	70mins	ND	10	50
Conclusion			PASS		

Note:

°F = Degree Fahrenheit
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1210 Table 2 Section 2.

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DETAILED RESULTS:

FDA 21 CFR 177.1210, Closures with Sealing Gaskets for Food Containers

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1210#]

Specimen No.			15	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (ppm)	Fill boiling	70mins	ND	10	50
Conclusion			PASS		

Specimen No.			16	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (ppm)	Fill boiling	70mins	ND	10	50
Conclusion			PASS		

Specimen No.			17	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (ppm)	Fill boiling	70mins	ND	10	50
Conclusion			PASS		

Note:

°F = Degree Fahrenheit
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1210 Table 2 Section 2.

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DETAILED RESULTS:

FDA 21 CFR 177.1210, Closures with Sealing Gaskets for Food Containers

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1210#]

Specimen No.			18	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (ppm)	Fill boiling	70mins	ND	10	50
Conclusion			PASS		

Note:

°F = Degree Fahrenheit
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polypropylene Copolymers

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1520]

Specimen No.			8		
Test Item	Test Condition		Result	RL	Specification
	Temperature	Duration			
Density (g/cc)	NA	NA	0.891	NA	0.85–1.00
n-Hexane extractive (% w/w)	50 °C	2 hours	3.6	0.4	5.5
Xylene extractive (% w/w)	25 °C	1 hour	5.7	1	30
Conclusion			PASS		11.3

Specimen No.			9		
Test Item	Test Condition		Result	RL	Specification
	Temperature	Duration			
Density (g/cc)	NA	NA	0.889	NA	0.85–1.00
n-Hexane extractive (% w/w)	50 °C	2 hours	4.0	0.4	5.5
Xylene extractive (% w/w)	25 °C	1 hour	6.9	1	30
Conclusion			PASS		

Note:

°C = Degree Celsius
 g/cc = Grams per cubic centimeter
 % w/w = Percent by weight
 NA = Not applicable
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1520 (c) 3.1a.

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polypropylene Copolymers

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1520]

Specimen No.			10	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.895	NA	0.85–1.00
n-Hexane extractive (% w/w)	50 °C	2 hours	4.4	0.4	5.5
Xylene extractive (% w/w)	25 °C	1 hour	6.3	1	30
Conclusion			PASS		

Specimen No.			11	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.896	NA	0.85–1.00
n-Hexane extractive (% w/w)	50 °C	2 hours	4.2	0.4	5.5
Xylene extractive (% w/w)	25 °C	1 hour	7.1	1	30
Conclusion			PASS		

Note:

°C = Degree Celsius
 g/cc = Grams per cubic centimeter
 % w/w = Percent by weight
 NA = Not applicable
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1520 (c) 3.1a.

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polyethylene

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1520]

Specimen No.			1	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.906	NA	0.85–1.00
n-Hexane extractive (% w/w)	50°C	2 hours	1.1	0.4	5.5
Xylene extractive (% w/w)	Reflux	2 hours	4.3	1.0	11.3
Conclusion			PASS		

Specimen No.			2	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.906	NA	0.85–1.00
n-Hexane extractive (% w/w)	50°C	2 hours	1.0	0.4	5.5
Xylene extractive (% w/w)	Reflux	2 hours	3.5	1.0	11.3
Conclusion			PASS		

Note:

°C = Degree Celcius
 g/cc = Grams per cubic centimeter
 % w/w = Percent by weight
 NA = Not applicable
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1520 (c) 2.1.

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polyethylene

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1520]

Specimen No.			3	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.908	NA	0.85–1.00
n-Hexane extractive (% w/w)	50°C	2 hours	0.8	0.4	5.5
Xylene extractive (% w/w)	Reflux	2 hours	3.6	1.0	11.3
Conclusion			PASS		

Specimen No.			4	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.906	NA	0.85–1.00
n-Hexane extractive (% w/w)	50°C	2 hours	1.1	0.4	5.5
Xylene extractive (% w/w)	Reflux	2 hours	2.7	1.0	11.3
Conclusion			PASS		

Note:

°C = Degree Celcius
 g/cc = Grams per cubic centimeter
 % w/w = Percent by weight
 NA = Not applicable
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polyethylene

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1520]

Specimen No.			5	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.909	NA	0.85–1.00
n-Hexane extractive (% w/w)	50°C	2 hours	0.8	0.4	5.5
Xylene extractive (% w/w)	Reflux	2 hours	3.2	1.0	11.3
Conclusion			PASS		

Specimen No.			6	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.909	NA	0.85–1.00
n-Hexane extractive (% w/w)	50°C	2 hours	1.3	0.4	5.5
Xylene extractive (% w/w)	Reflux	2 hours	3.3	1.0	11.3
Conclusion			PASS		

Note:

°C = Degree Celcius
 g/cc = Grams per cubic centimeter
 % w/w = Percent by weight
 NA = Not applicable
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polyethylene

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1520]

Specimen No.			7	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.905	NA	0.85–1.00
n-Hexane extractive (% w/w)	50°C	2 hours	0.8	0.4	5.5
Xylene extractive (% w/w)	Reflux	2 hours	4.4	1.0	11.3
Conclusion			PASS		

Note:

- °C = Degree Celcius
- g/cc = Grams per cubic centimeter
- % w/w = Percent by weight
- NA = Not applicable
- LT = Less than
- ND = Not detected. Result value is less than reporting limit (RL).

Remark:

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DETAILED RESULTS:

16 CFR 1500, Federal Hazardous Substances Act (FHSA), Mechanical Hazards

Mechanical hazards evaluated as described in 16 CFR 1500.51-1500.53, as applicable.

Test	Conclusion	Observation
Impact	PASS	No Sharp Edges or Sharp Points
Torque	PASS	No Sharp Edges or Sharp Points
Tension	PASS	No Sharp Edges or Sharp Points
Compression	PASS	No Sharp Edges or Sharp Points

16 CFR 1500.3(c)(6)(vi), Flammability of Solids

Flammable hazards evaluated as described in 16 CFR 1500.44.

Test	Conclusion	Observation
Flammability of Solids	PASS	The burn rate was less than 0.1in/sec. The content is not defined as flammable solid according to 16 CFR 1500.3(c)(6)(vi).

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SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Red plastic (PE)	Large drink lid
2	Orange plastic (PE)	Large drink lid
3	Green plastic (PE)	Large drink lid
4	Blue plastic (PE)	Large drink lid
5	Black plastic (PE)	Large drink lid
6	White plastic (PE)	Large drink lid
7	Grey plastic (PE)	Large drink lid
8	Dull red plastic (PP-co)	Cup
9	Dull blue plastic (PP-co)	Cup
10	Dull black plastic (PP-co)	Cup
11	Dull white plastic (PP-co)	Cup
12	Red soft plastic (TPR)	Pivot Stopper
13	Yellow soft plastic (TPR)	Pivot Stopper
14	Blue soft plastic (TPR)	Pivot Stopper
15	Light blue soft plastic (TPR)	Pivot Stopper
16	Green soft plastic (TPR)	Pivot Stopper
17	Pink soft plastic (TPR)	Pivot Stopper
18	Black soft plastic (TPR)	Pivot Stopper
19	Dull red soft plastic (silicone)	Band
20	Dull orange soft plastic (silicone)	Band
21	Dull yellow soft plastic (silicone)	Band
22	Dull blue soft plastic (silicone)	Band
23	Dull light blue soft plastic (silicone)	Band
24	Dull green soft plastic (silicone)	Band

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SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
25	Dull pink soft plastic (silicone)	Band
26	Dull black soft plastic (silicone)	Band
27	Dull white soft plastic (silicone)	Band
28	Dull grey soft plastic (silicone)	Band

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Date Received: March 25, 2015

SAMPLE PHOTO:



*The test result(s) and conclusion(s) in this report relate to the sample(s) tested as described herein.
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TEST REPORT

Company: Huffermen, Inc.
Recipient: Eric Miller
Recipient Email: eric@huffermen.com
cc to Email: -

Test Report # 15H-01305
Date of Issue: April 10, 2015
Pages: Page 17 of 17
Date Received: March 25, 2015

SAMPLE PHOTO:



-End Report-

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